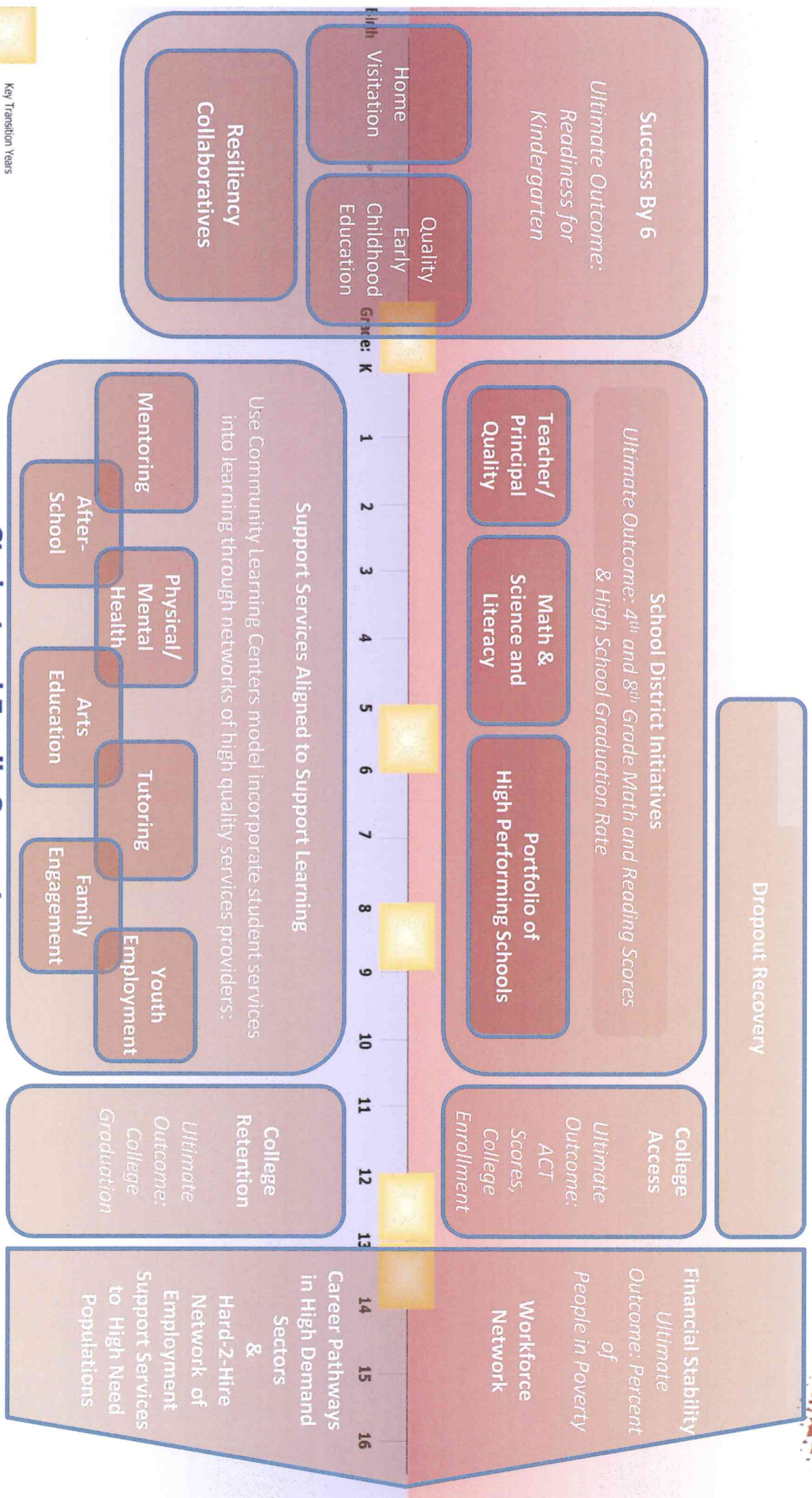


Learning Roadmap to Success: Examples of Key Strategies



Key Transition Years